

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 and all subsequent amendments



BAYFERROX 355 GP

Version	Revision Date:	SDS Number:	Date of last issue: 05.03.2025
3.0	14.07.2025	203000006601	Country / Language: DE / 6N (EN)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : BAYFERROX 355 GP

Product code : 000000000057260130

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Colorants (pigments and dyestuffs), inorganic

1.3 Details of the supplier of the safety data sheet

Company : LANXESS Deutschland GmbH
Production, Technology,
Safety & Environment
51369 Leverkusen, Germany

Responsible Department : +49 221 8885 2288
infosds@lanxess.com



Harold Scholz & Co. GmbH
Ickerottweg 30
45665 Recklinghausen, Germany
+49 2361 9888-0
produktsicherheit@harold-scholz.de

1.4 Emergency telephone number

Emergency telephone number : For 24/7 multilingual emergency please call
CHEMTREC EMEA: +44 20 3885 0382 and mention CCN
1001748.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

|| Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

|| No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical nature : Fe₃O₄

Components

Chemical name	CAS-No. EC-No.	Classification	Concentration (% w/w)
Substances with a workplace exposure limit :			
Graphite (Impurity)	7782-42-5 231-955-3		>= 1 - < 10

For explanation of abbreviations see section 16.

Disclaimer: EC numbers starting with 1, 6, 7, 8, 9, or a letter in this document are ECHA List Numbers used for internal reference and do not carry legal significance as typical EC Numbers in Safety Data Sheets.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Do not leave the victim unattended.
Show this safety data sheet to the doctor in attendance.
- Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
- If inhaled : Remove victim to fresh air and keep at rest in a position comfortable for breathing.
If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
If unconscious, place in recovery position and get medical attention immediately.
Maintain open airway.
Loosen tight clothing such as a collar, tie, belt or waistband.
Get medical attention if symptoms occur.

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- | | | |
|-------------------------|---|---|
| In case of skin contact | : | Wash off with soap and water.
Get medical attention if symptoms occur. |
| In case of eye contact | : | Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids.
Remove contact lenses.
Get medical attention if symptoms appear. |
| If swallowed | : | Rinse mouth with water.
Do NOT induce vomiting.
Get medical attention if symptoms occur. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : | See Section 11 for more detailed information on health effects and symptoms. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|--------------------------------|---|---|
| Suitable extinguishing media | : | In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . |
| Unsuitable extinguishing media | : | High volume water jet |

5.2 Special hazards arising from the substance or mixture

- | | | |
|---------------------------------------|---|---|
| Specific hazards during fire-fighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | Metal oxides
Carbon dioxide (CO ₂)
Carbon monoxide |

5.3 Advice for firefighters

- | | | |
|---|---|---|
| Special protective equipment for firefighters | : | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |
| Further information | : | Standard procedure for chemical fires.
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. |

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No action shall be taken involving any personal risk or without suitable training.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : No action shall be taken involving any personal risk or without suitable training.
Keep unnecessary and unprotected personnel from entering.
Do not touch or walk through spilt material.
Avoid breathing dust.
Provide adequate ventilation.
Avoid dust formation.
In case of inadequate ventilation wear respiratory protection.
Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Keep in suitable, closed containers for disposal.
Move containers from spill area.
Stop leak if safe to do so.
Dispose of wastes in an approved waste disposal facility.

6.4 Reference to other sections

For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
Avoid contact with skin and eyes.
Provide sufficient air exchange and/or exhaust in work rooms.
In case of insufficient ventilation, wear suitable respiratory equipment.

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Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

Hygiene measures : General industrial hygiene practice.

When using do not eat, drink or smoke. Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing before reusing. Remove contaminated clothing and protective equipment before entering eating areas.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep containers tightly closed in a dry, cool and well-ventilated place. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

Storage class (TRGS 510) : 13, Non Combustible Solids

Further information on storage stability : Keep in a dry place.
No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Graphite	7782-42-5	AGW (Inhalable fraction)	10 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category): 2; II				
Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child				
		AGW (Alveolate)	1,25 mg/m ³	DE TRGS

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		fraction)		900
	Peak-limit: excursion factor (category): 2; II			
	Further information: When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		MAK (measured as the alveolate fraction)	0,3 mg/m ³	DE DFG MAK
	Peak-limit: excursion factor (category): 8; II			
	Further information: Substances that cause cancer in humans or animals or that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			
		MAK (inhalable fraction)	4 mg/m ³	DE DFG MAK
	Peak-limit: excursion factor (category): 8; II			
	Further information: Substances that cause cancer in humans or animals or that are considered to be carcinogenic for humans and for which a MAK value can be derived., Damage to the embryo or foetus is unlikely when the MAK value or the BAT value is observed			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
triiron tetraoxide	Workers	Inhalation	Systemic effects, Long-term exposure	10 mg/m ³
	Workers	Inhalation	Local effects, Long-term exposure	10 mg/m ³

II

8.2 Exposure controls

Engineering measures

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Hand protection

Material : Leather gloves

Wearing time : < 60 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves. After contamination with product change the gloves immediately and dispose of them according to relevant national and local regulations

Skin and body protection : Impervious clothing
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the spe-

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cific work-place.
Additional body garments should be used (e.g. sleevelets, apron, disposable suit etc.), based on the task being performed.

Respiratory protection : Dust-protection mask if there is a risk of dust formation.

Filter type : P1 filter

Environmental exposure controls

Water : The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : granular

Physical state : solid

Colour : black

Odour : odourless

Odour Threshold : No data available

Melting point/ range : > 1.000 °C

Boiling point/boiling range : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Ignition temperature : No data available

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Decomposition temperature	:	No data available
pH	:	5 - 10 Concentration: 5 %
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	Not applicable
Relative density	:	No data available
Density	:	4,6 kg/l (20 °C)
Bulk density	:	940 kg/m ³
Relative vapour density	:	No data available
Particle characteristics		
Assessment	:	No data available
Particle size	:	No data available

9.2 Other information

Explosives	:	No data available
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Oxidizing properties	:	No data available
Flammable solids	:	
Burning number	:	No data available
Self-ignition	:	No data available
Metal corrosion rate	:	Not corrosive to metals
Evaporation rate	:	No data available
Miscibility with water	:	immiscible
Molecular weight	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

10.4 Conditions to avoid

Conditions to avoid : At temperatures above 80 °C the product may become unstable and oxidise.
This generates additional heat which, under unfavourable conditions, may result in the combustion of flammable materials.
The product should therefore not be stored near heat sources.

10.5 Incompatible materials

Materials to avoid : No specific data.

10.6 Hazardous decomposition products

Hazardous decomposition products : No hazardous decomposition products are known.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Inhalation
Eye contact
Skin contact

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg
Remarks: Test results on an analogous substance/product.

Components:

Graphite:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg
Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Product:

Result : No skin irritation
Remarks : Test results on an analogous substance/product.

Components:

Graphite:

Assessment : No skin irritation

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Product:

Result : No eye irritation
Remarks : Test results on an analogous substance/product.

Components:

Graphite:

Assessment : No eye irritation

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Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Components:

Graphite:

Genotoxicity in vitro	:	Test Type: Ames test Remarks: No mutagenic effect.
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Carcinogenicity

Not classified due to lack of data.

Components:

Graphite:

Remarks	:	Weight of evidence does not support classification as a carcinogen
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Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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SECTION 12: Ecological information

12.1 Toxicity

Components:

Graphite:

Toxicity to fish	:	EC50 (Danio rerio (zebra fish)): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 134 mg/l Exposure time: 72 h
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 47 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Method: OECD Test Guideline 211

12.2 Persistence and degradability

Components:

Graphite:

Biodegradability	:	Result: Not readily biodegradable.
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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
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12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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12.7 Other adverse effects

Product:

Additional ecological information : Ecotoxicological data are not available.
No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	: The generation of waste should be avoided or minimised wherever possible. Where possible recycling is preferred to disposal or incineration. Product residues and uncleaned empty containers should be packaged, sealed, labelled, and disposed of or recycled according to relevant national and local regulations. When uncleaned empty containers are passed on, the recipient must be warned of any possible hazard that may be caused by residues. Waste disposal should be in accordance with existing federal state, provincial and or local environmental controls Do not contaminate ponds, waterways or ditches with chemical or used container. The product should not be allowed to enter drains, water courses or the soil.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good
RID	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA	: Not regulated as a dangerous good

14.2 UN proper shipping name

ADN	: Not regulated as a dangerous good
ADR	: Not regulated as a dangerous good

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RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADN : Not regulated as a dangerous good
ADR : Not regulated as a dangerous good
RID : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Hazard and Handling Notes : Not dangerous cargo.
Keep separated from foodstuffs.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 75: Do not use for tattooing purposes.

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High : This product does not contain sub-

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Concern for Authorisation (Article 59).	stances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
Council Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors.	: Neither banned nor restricted
Council Regulation (EC) No 273/2004 on drug precursors	: Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	: Not applicable
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Water hazard class (Germany) : nwg not water endangering
Classification according to AwSV, Annex 1 (2)

15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

SECTION 16: Other information

Full text of other abbreviations

DE DFG MAK : Germany. MAK BAT Annex IIa
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
DE DFG MAK / MAK : MAK value
DE TRGS 900 / AGW : Time Weighted Average

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -

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European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The data contained in this Safety Data Sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered to be a guidance for processing and does not contain any warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is the responsibility of the recipient of the product to ensure that any proprietary rights and existing laws and legislation are observed.

Relevant changes from the previous version are marked on the left side of the Safety Data Sheet with a black double bar in appropriate places.